

## 2023 Central Oregon Largest Private Employers

Rank			Employees			
2023	2022	2021		2023	2022	2021
1	1	1	St. Charles Health System <i>regional</i>	4,400	4,509	4,626
2	5	5	Mt. Bachelor	1,081	894	860
3	2	2	Bright Wood Corporation <i>regional</i>	1,079	1,030	1,093
4	4	4	Les Schwab Headquarters & Tire Centers <i>regional</i>	953	916	890
5	3	3	Sunriver Resort	900	1,000	1,000
6	6	6	Safeway <i>regional</i>	776	714	751
7	8	9	Summit Medical Group <i>regional</i>	686	628	607
8	7	8	Fred Meyer <i>regional</i>	579	640	669
9	16	T-23	BASX Solutions	528	340	259
10	9	7	McDonald's <i>regional</i>	523	605	682
11	10	10	Lonza, formerly Bend Research	463	440	438
12	28	35	Epic Aircraft, LLC	410	221	210
13	13	12	Black Butte Ranch	400	375	375
14	12	11	Mosaic Medical <i>regional</i>	397	391	378
15	NL	NL	Costco	370	NC	NC
16	15	15	Meta Platforms, Inc. - Facebook Data Center	350	350	350
17	17	T-13	PacificSource	348	336	365
18	NL	NL	BestCare Treatment Services	341	NC	NC
19	11	16	Rosendin Electric	315	415	317
20	18	20	Praxis Health (includes High Lakes Health Care) <i>regional</i>	296	296	279
21	20	27	Medline ReNewal	292	267	246
22	NL	NL	Central Oregon Regional Associates (CORA)	286	NC	NC
23	19	26	Brasada Ranch	280	280	250
24	26	29	PCC Structural, Inc.	266	226	224
T-25	T-46	T-17	TDS Telecom (previously BendBroadband)	250	150	300
T-25	43	T-31	Riverhouse on the Deschutes	250	157	220
27	23	T-23	Neighbor Impact <i>regional</i>	249	238	259
28	T-46	T-43	Deschutes Brewery	247	150	162
29	31	36	Endura Products, formerly Contact Industries	245	206	200
30	NL	NL	Walmart	234*	234	212
31	T-33	40	Sunriver Brewing Company	222	200	190
T-32	T-29	T-31	Tetherow	220	220	220
T-32	T-29	33	The Center (Ortho/Neuro Care & Research)	220*	220	216
34	T-24	28	10 Barrel Brewing Co.	215	235	230
35	22	19	Consumer Cellular	210	245	294
T-36	T-24	22	Pronghorn Resort	204	235	270
T-36	T-33	T-38	Touchmark at Mt. Bachelor Village LLC	204	200	195
38	21	T-23	Opportunity Foundation	201	249	259
39	T-39	NL	Albertson's - <i>regional</i>	200	165	201
40	35	T-38	Keith Manufacturing Co.	196	199	195
41	32	21	Bi-Mart <i>regional</i>	195	204	272
42	41	42	Nosler	193	164	173
43	38	45	Western Heavy Haul & SMAF	171	171	155
44	37	37	First Interstate Bank <i>regional</i>	168	176	198
45	NL	NL	Seran Bioscience	165	NC	NC
46	49	T-43	Ray's Food Place <i>regional</i>	163	149	162
47	44	41	J Bar J Youth Services	160	154	174
T-48	36	48	Indian Head Gaming	155	140	145
T-48	NL	NL	Quality Truss/Parr Lumber	155	133	133
50	45	47	Rebound Physical Therapy <i>regional</i>	153*	153	149

T = tie
NL = not listed
NC = not collected
* = did not provide employment number, from 2022